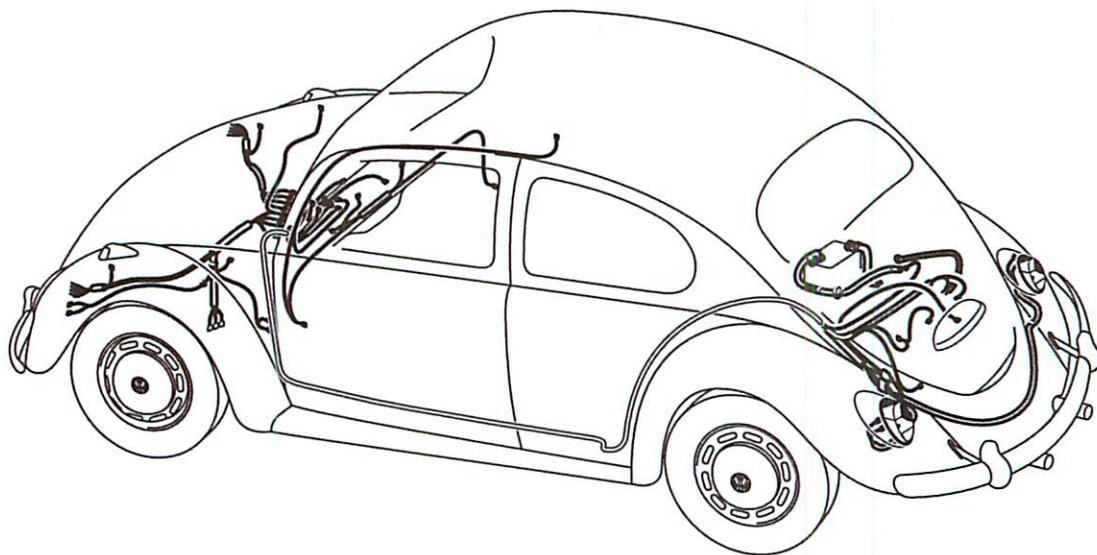


Wire Harness Instructions 1967 Beetle



1967 Bug Wiring Harness Kit

This wiring harness kit fits 12-volt Bug sedan and convertible models.

If your Bug has electrical upgrades, such as an alternator, or additional equipment, some modifications will be required.

Basic automotive electronic knowledge is essential for proper installation of this wiring harness. Thoroughly read these installation instructions and study the diagrams to familiarize yourself with the basic layout of your vehicle's electrical system.

Document the routing of the old wiring harness and sub-harnesses prior to removal. A digital camera is a useful tool for this step.

If your car was recently painted, you will need to address certain areas of the body/chassis in order to achieve proper electrical continuity. Use a file, sandpaper or emery cloth to remove paint from the mounting locations of the headlights, taillights, front directional indicator bulb holder, negative battery strap, transmission to chassis strap, etc. Use touch-up paint or nail polish to seal the surrounding areas of the connection to prevent corrosion.

Component List

- Main Harness (1)
- Dome Light Harness (1)
- Left Headlight Harness (1)
- Right Headlight Harness (1)
- Miscellaneous Wires/Sub Harnesses (28)
- Grommets (6)
- Headlight Plugs (2)
- 1-1 Connectors (7)
- 1-2 Connectors (4)
- Main Harness to Body Clips (2)

Installation

1. Disconnect negative cable from battery. Review the instructions, and identify the various sub-harnesses and supplemental wires.

2. Now the fun begins! Disconnect the main harness connections from their respective locations. Note that the main harness travels along the heater channel and the dome light harness travels through the roof member at the left-hand side of the Bug. With all the wires disconnected behind the dash push the main harness through the grommet in the trunk floor towards the interior of the car. Next, remove the rear seat bottom and left side rear door panel. Along the left heater channel on the interior of the car lift up the carpet where it meets the floor. Along this path you will find 2 clips holding the harness snug to the heater channel. Remove these with a screw driver releasing the harness. Disconnect the wires from the voltage regulator. Next open the engine lid and remove any insulation material that may be present within the cavity located at the upper left corner of the compartment (where main harness exits). The main harness runs under the firewall sound deadner so you may want to remove the engine to gain better access to remove the sound deadner. Disconnect all the wires from the corresponding components. Attach a dragline onto the rear portion of the wiring harness (fish tape or heavy cord material). Overlap the dragline and main harness for about one foot and use duct tape or plastic tape to attach the dragline securely to the main harness. Wrap the tape tightly as to create a strong, streamlined bundle. With the dragline securely attached to the old main harness, pull the harness from the rear as an assistant helps guide the dragline under the rear seat. .

With the old harness removed slide the supplied large 50mm grommet, part # 111971919, onto the tail end of the new main harness and up towards the middle of the loom making sure that the grommet is positioned with the open cup facing forward. Attach the rear of the new main harness onto the dragline under the rear seat in the same fashion as prior. Coat the new harness liberally with wire lube (surgical lube works well, KY Jelly, Astroglide, etc.) and pull the new harness into place from the rear while an assistant helps guide the harness from under the rear seat. Be sure to keep lubricating the new harness as it is being fed while keeping the harness bundle as straight as possible. If the harness becomes stuck, do not force the issue. Reverse the procedure and observe the path of travel and remedy any obstacle. With the harness pulled into position use the supplied 2 new clips to attach the new harness to the side of the heater channel. Feed the front end of the harness through the underside of dash into the trunk area using the new grommet supplied, part # 111971907 See diagram on page (5) for proper connections on the main harness.

2. Remove the dome light from the roof, and disconnect the wires. Remove the wires from each dome light switch located behind each door jamb, and remove the red wire from the fuse box. Attach a dragline onto the wires at the roof opening and carefully feed the dragline through the slot, while an assistant pulls the dome light harness from the front.

Attach the dragline onto the new dome light harness and feed through the front, while an assistant gently pulls the dragline at the roof opening.

3. Install new left and right headlight harness, see diagram on page (6). To gain easier access you may want to lift out the fuel tank for this step. When routing the wires through the rubber headlight wiring conduit, use lubricant to ease the wires through. Include the 480mm long brown ground wire on each bundle as you feed the wires into the conduit. If your wiring conduits are not in satisfactory condition, these are available separately (part # 111941185C). Use the supplied headlight plugs and refer to the diagram on page (6) to correctly locate the wires into the plug.

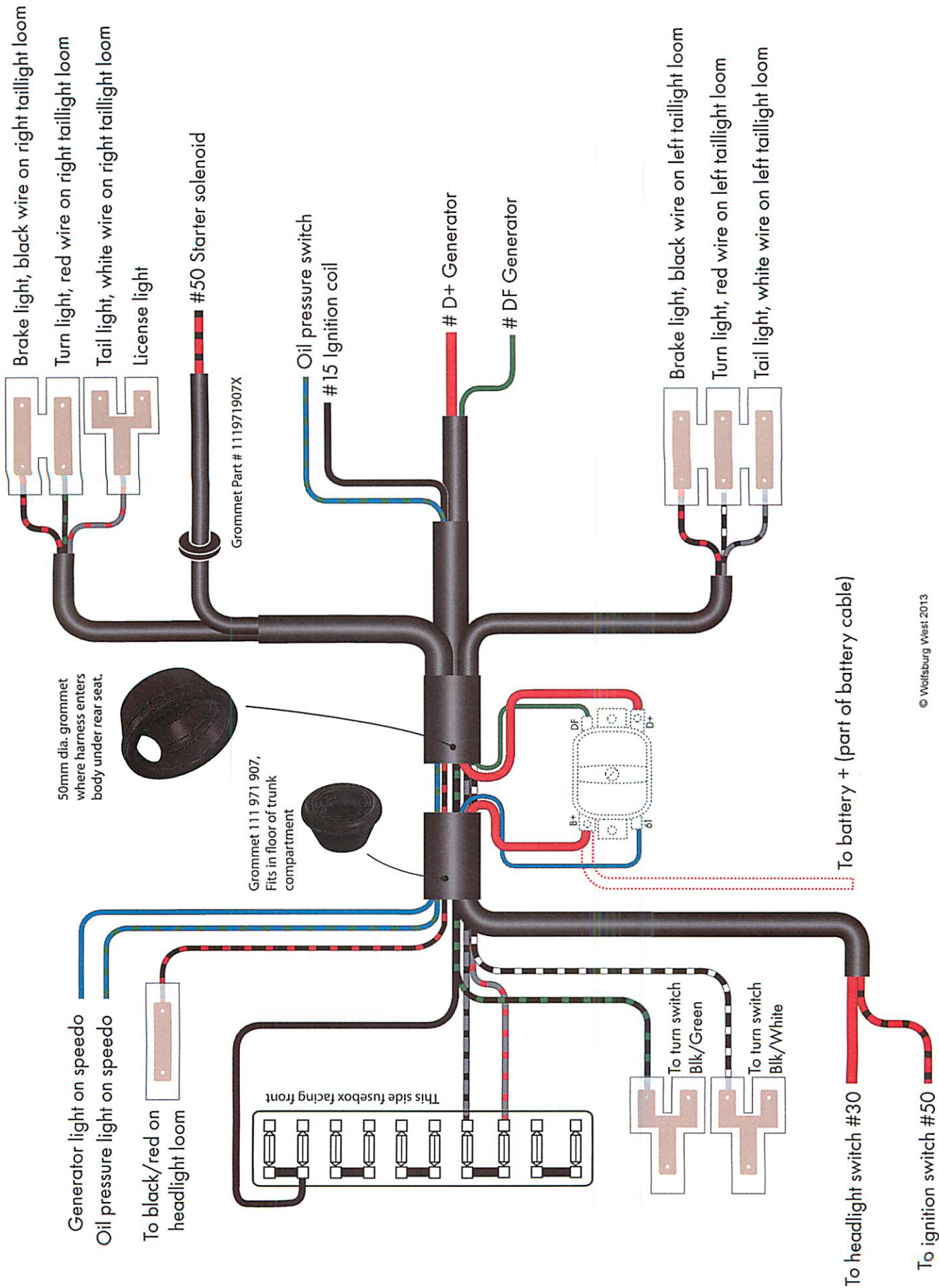
Place the supplied 1-1 connector onto the single black/red wire (fuse box side of the harness), and

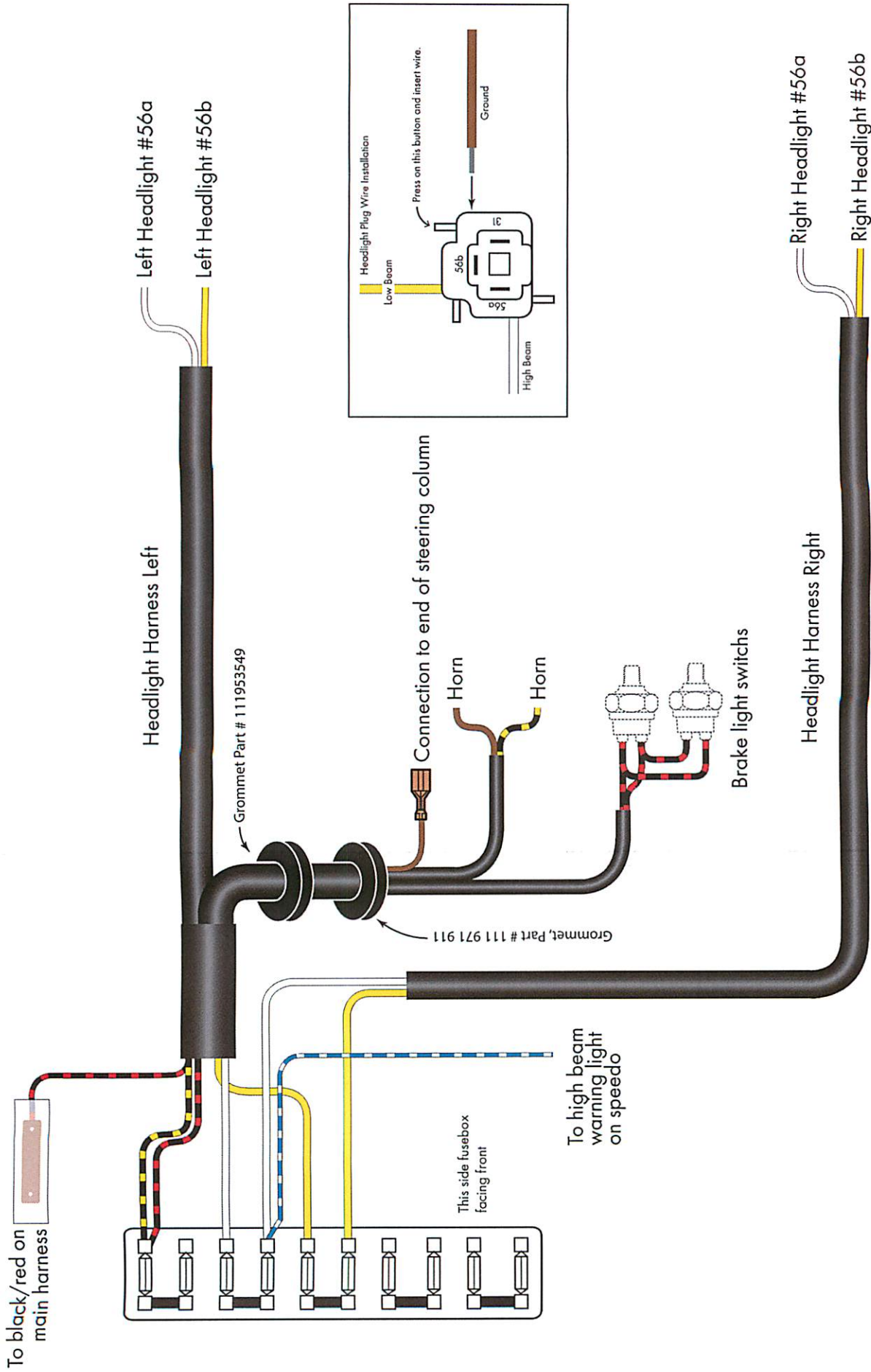
connect this wire to the black/red wire of the main harness. Use the supplied grommet # 111953549 and route the horn, and brake light wire bundles through journal in trunk (left side of the trunk, near the fuel tank). Use the supplied grommet # 111 971 911 and route this same bundle through the firewall. Attach the brown wire to the tab located on the steering column.

4. Connect previously installed dome light harness, see page (7) for connection locations.
5. Install miscellaneous supplemental wires, see page (8-9) for illustrations:
 - Install left and right front turn signal/park light harnesses. Use the illustration on page 7 for correct installation. The left side harness has the black/white wire and the right turn signal wire is a black/green wire. You want to make sure that you connect the black striped wire to the brighter side of the bulb (see note on page 7 for more info).
 - Install taillight harnesses (three wires bundled in white conduit, 420mm length), see diagram on page (5). Install the 1-1 connectors and the 1-2 connector as outlined in the diagram onto the corresponding wires of the main harness. Connect each taillight harness to their respective positions as outlined within the diagram. Use the supplied grommets (center portion has a closed membrane, use knife to open small slice in center) to route each harness through the quarter panel.
 - Install license light harness (grey/red wire with black conduit, 1390mm length, each end finished with female quick-disconnect terminal) , see diagram on page (5). The license light wire connects onto the 1-2 connector of the right taillight harness. Route the wire to the license light assembly while observing its proximity to the fan. Keep the slack of the wire as far away from the fan as possible.
 - Attach turn signal indicator wire (blue/green, 250mm length, both ends finished with female quick disconnect terminals) from the proper bulb socket within the speedometer, to terminal BI of the turn signal relay. Please note that some modern and/or post production flashers refer to this terminal as L, or 49a. If using a 4-prong flasher relay, you will need to ground the flasher at terminal 31.
 - Attach turn signal switch wires (part of turn signal switch, not included with this harness kit) as follows. Black/green/white wire, to terminal 49a of the turn signal flasher relay. The attached blue wire will connect to terminal K on the emergency flasher switch. Attach turn signal switch brown/white wire to terminal S on high/low headlight relay. Connect remaining brown wire on turn signal switch to ground using a tab located on the left speedometer mounting screw. Black/white and black/green wires attach to 1-2 connectors from front turn signals shown on page 7.
 - Attach instrument illumination wire from terminal 58b of the headlight switch to speedometer illumination bulb and fuel gauge illumination bulb, (grey/red wire, 320mm length, two wires total joined at one location, each end finished with female quick-disconnect terminal).
 - Attach parking light power wire from terminal 58 of the headlight switch, to the fuse box as noted in the diagram (grey wire, 400mm length, each end finished with female quick-disconnect terminal).
 - Attach headlight switch power wire from terminal 30 of the headlight switch, to the fuse box location as noted in the diagram (red wire, 425mm length, each end finished with female quick-disconnect terminal).

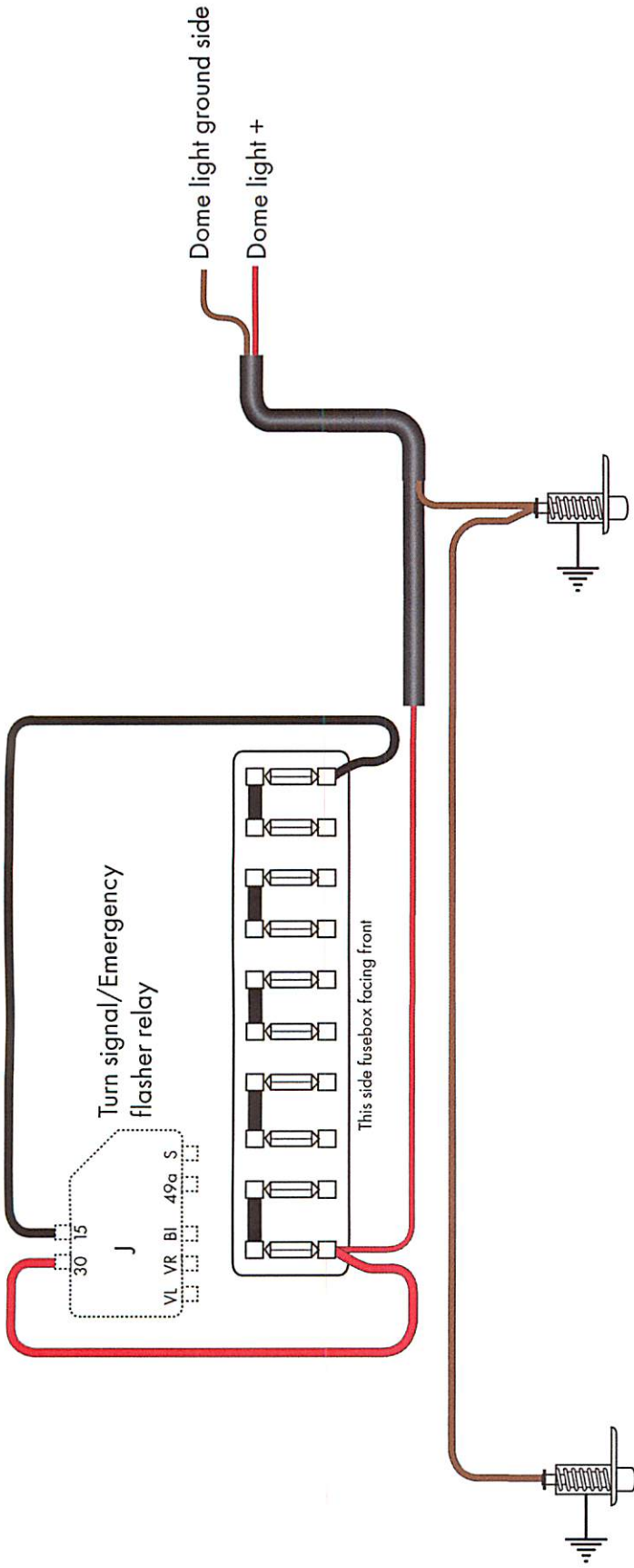
- Attach ignition switch power wire from terminal 30 of the ignition switch, to the fuse box location as noted in the diagram (red wire, 350mm length, end finished with female quick-disconnect terminal).
 - Attach speedometer bulb cluster power wire from the fuse box location as noted in the diagram (large wire), to terminal 15 of the ignition switch (large wire). Attach the small wire onto the speedometer bulb cluster located at the bottom of the speedometer (black wire, two wires total joined at one location, one small and one large, each end finished with female quick-disconnect terminal).
 - Attach windshield wiper motor wires from wiper motor, to wiper switch: Terminal 31b of wiper motor to terminal 31b of wiper switch (brown wire, 255mm length, each end finished with female quick-disconnect terminal). Terminal 53 of wiper motor to terminal 53 of wiper switch (black wire, 260mm length, each end finished with female quick-disconnect terminal). Terminal 53a wiper motor to terminal 53a of wiper switch (black/purple wire, 255mm length, each end finished with female quick-disconnect terminal). Terminal 53b wiper motor to terminal 53b of wiper switch (black/yellow wire, 255mm length, each end finished with female quick-disconnect terminal).
 - Attach wiper switch power wire to fuse box. Terminal 30 on the wiper switch to fuse box using the 340mm long black wire.
 - Attach flasher relay wire to fuse box. Terminal 15 of flasher relay to fuse box using the 190mm long black wire.
 - Attach headlight high/low beam relay wires to fuse box. Terminal 56b of headlight relay to fuse box using the 170mm long yellow wire and terminal 56a of the headlight relay to fuse box using the 170mm white wire. See page 9 for fuse box locations.
 - Attach white/black wire, 400mm in length to headlight relay terminal 56. Connect opposite end of black/white wire to headlight switch terminal 56.
 - Attach the 320mm brown wire between the flasher relay, terminal S and terminal S on the emergency flasher switch. Please note that the emergency flasher switch must be grounded or the emergency flashers will not work.
 - Attach horn ground wire from location on steering coupler (connector end), through the steering shaft and onto the horn ring (bar end) (brown wire, 1050mm length, one end finished with female quick-disconnect terminal, one end soldered).
 - Attach choke power wire from terminal 15 of the coil, to choke element located on the side of the carburetor and to idle shut off valve. (black wire, 425mm length, one end finished with female quick-disconnect terminal and opposite end finished with short black wire with quick disconnect ends).
5. If your vehicle still has the back-up lights follow the diagram on page 11 to install the necessary wires.
 6. With installation now complete, double check all connections. Carefully connect battery and test each system for proper operation.

Main Harness

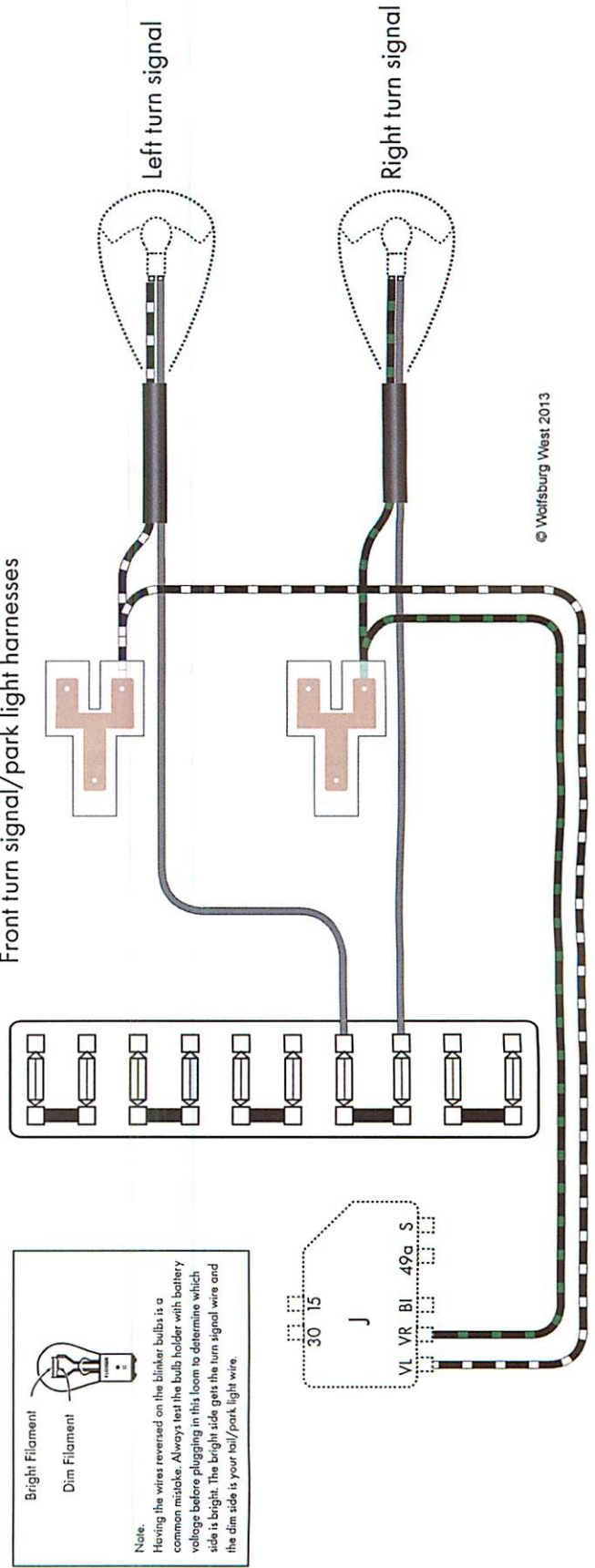




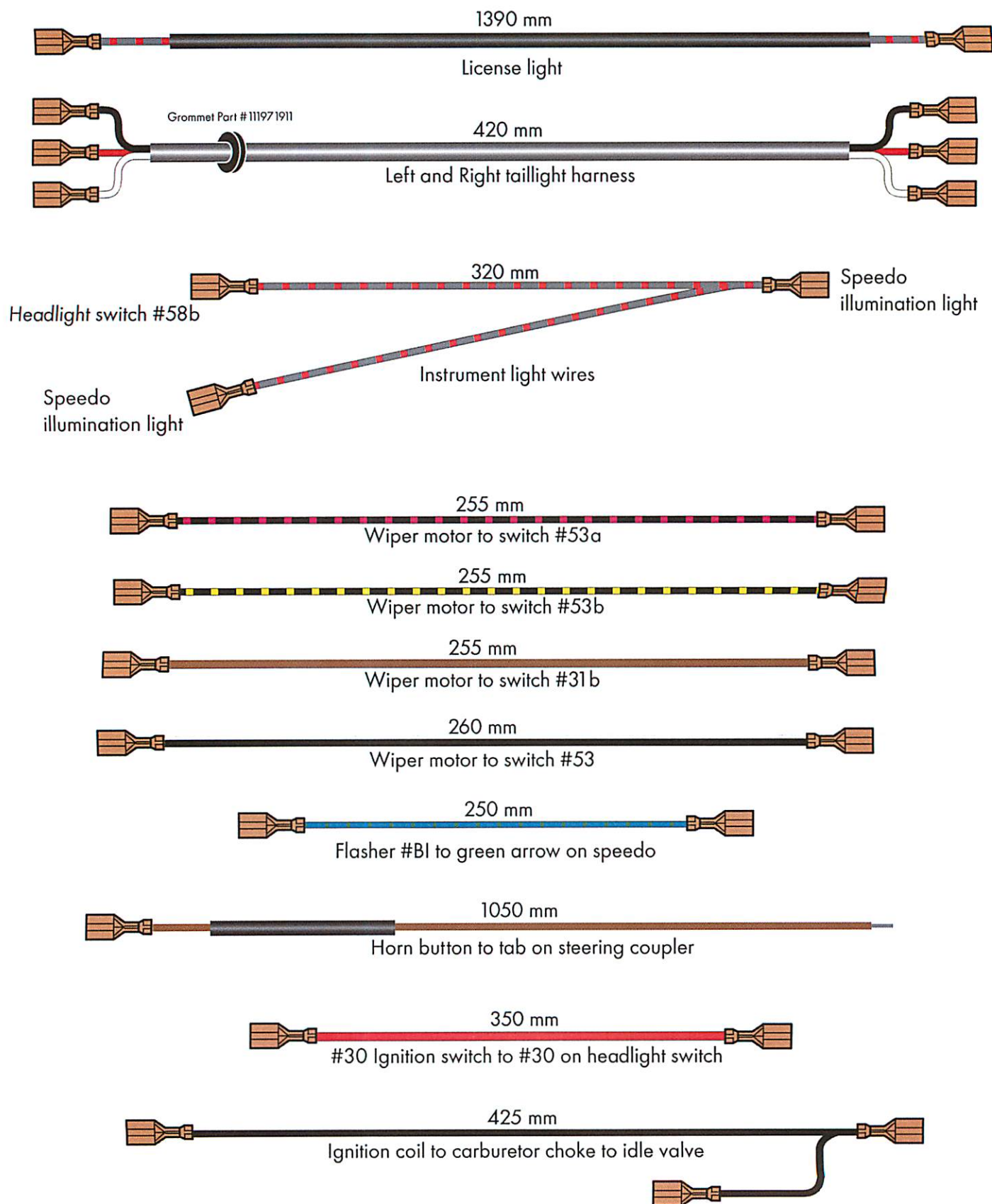
Dome Light Harness



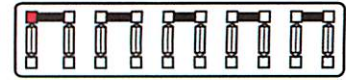
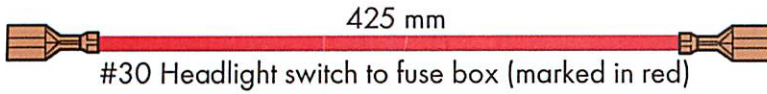
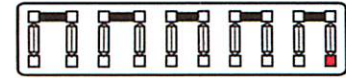
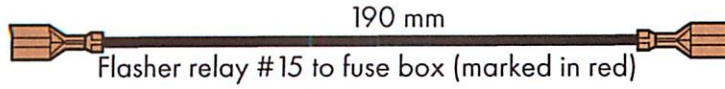
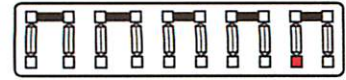
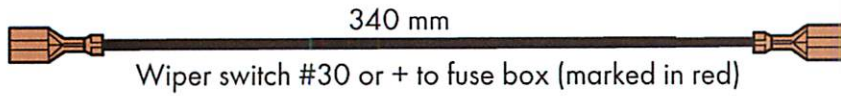
Front turn signal/park light harnesses



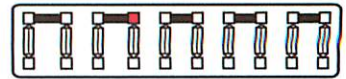
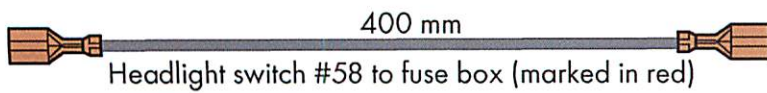
Miscellaneous Wires



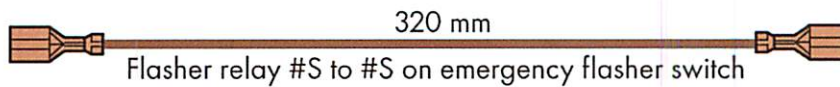
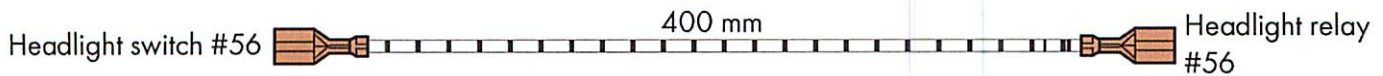
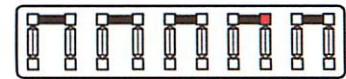
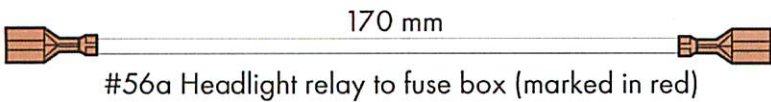
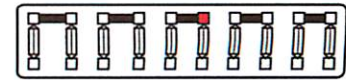
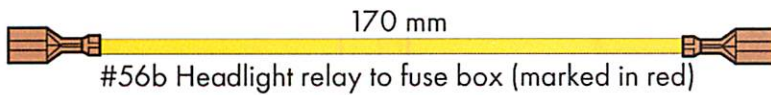
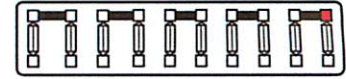
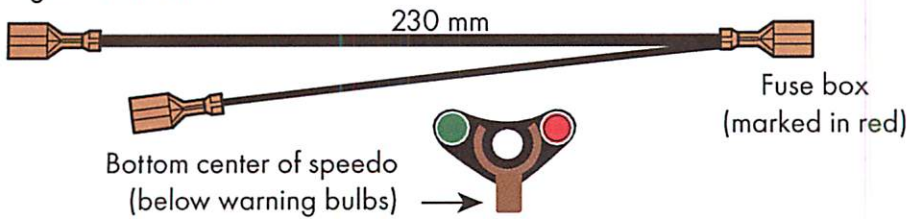
Miscellaneous Wires

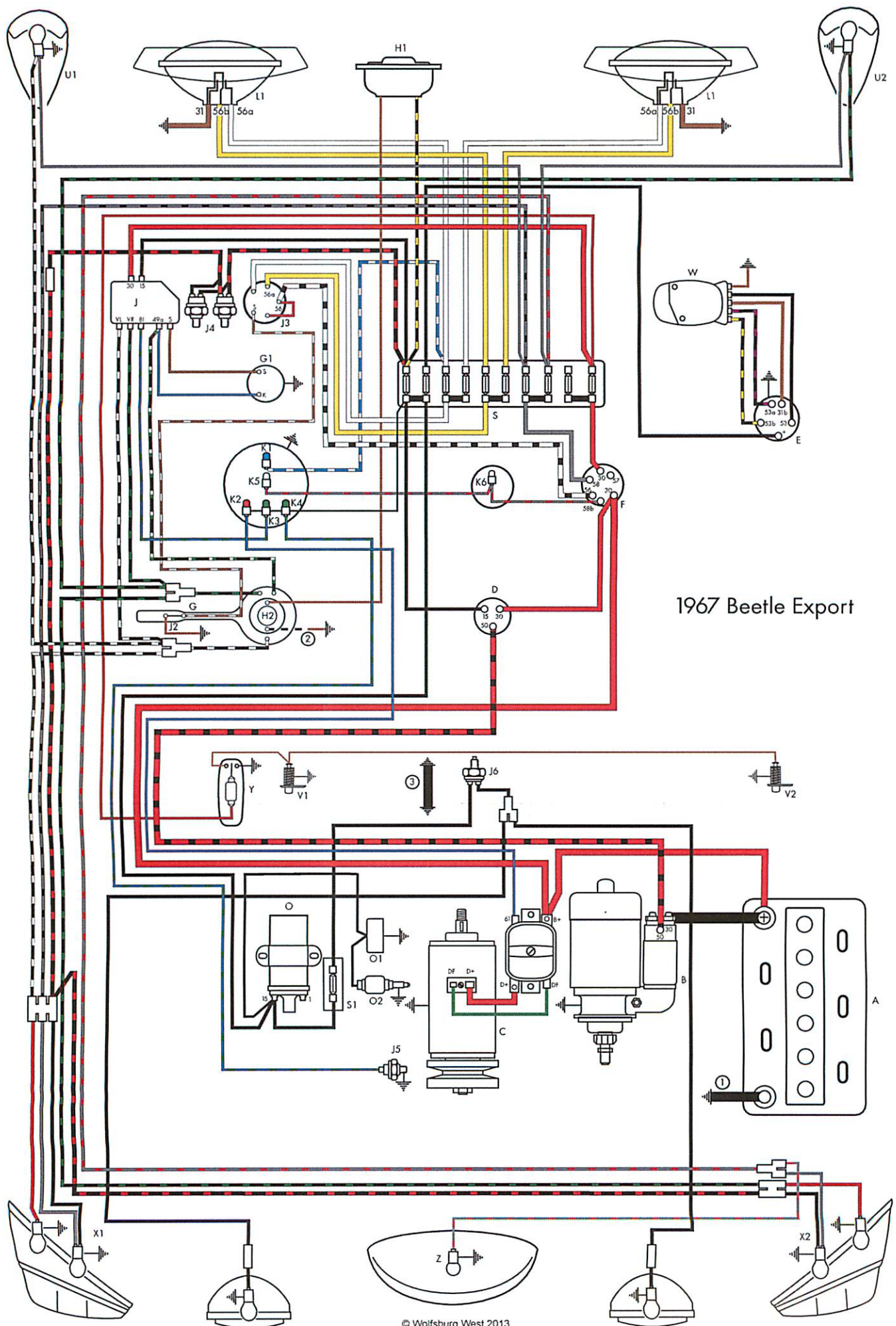


This edge facing front of car



Ignition switch #15





1967 Beetle Export

- A Battery
- B Starter
- C Generator
- D Starter/Ignition switch
- E Windshield wiper switch
- F Light switch
- G Turn indicator switch
- G1 Emergency flasher switch
- H1 Horn
- H2 Horn button
- J Turn Signal/Emergency relay
- J2 Dimmer switch
- J3 Dimmer relay
- J4 Stop light switch
- J5 Oil pressure switch
- J6 Back-up light switch
- K1 High beam warning light
- K2 Generator warning light
- K3 Turn indicator warning light
- K4 Oil pressure warning light
- K5 Speedometer light
- L1 Sealed-beam unit, left
- L2 Sealed-beam unit, right
- M1 Parking light, left
- M2 Parking light, right
- O Coil
- S Fuse box, 8 fuse
- S1 Backup light fuse
- U1 Turn indicator, front left
- U2 Turn indicator, front right
- W Windshield wiper motor
- X1 Stop/tail/turn light, rear left
- X2 Stop/tail/turn light, rear right
- Y Interior light
- Y1 Interior light switch, left
- Y2 Interior light switch, right
- Z License plate light

- ① Battery ground strap
- ② Steering column to steering box ground jumper
- ③ Chassis to transaxle ground strap

Back-up Light Harness

