



## Connecting Rods Instructions

When assembling your crankshaft with chromoly rods be sure to use generous amounts of oil on the threads of both the rod bolts and the connecting rods during assembly. This will prevent galling of the threads which can result in false torque readings.

Coat the rod bearings with assembly lube and insert the bearing halves into the rod and rod cap. Install it on the crankshaft. be sure that the numbers stamped on the two rod halves are the same numbers and they are together. Also make sure that the raised I.D. marker on the side of the rod is facing up for that cylinders direction.

P/N	Torque (Ft. lbs.)
8310	26
8311	26
8312	26
8320	26
8321	26
8322	26
8323	26
8340	39
8341	39
8351	39
8360	28-30

Oil the rod bolts and put some oil into the threads of the rod. then torque the bolts. Alternate between the two rod bolts and tighten them in increments of 10 ft. lbs. at a time until completely torqued. this will insure proper cap alignment and prevent false readings.

See chart for final torque specs.