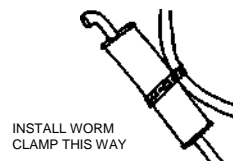
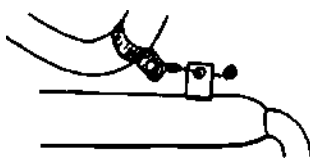


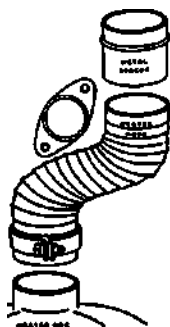
## INSTALLATION INSTRUCTIONS

Tools Needed: 10mm, 13mm, 7/16", 1/2" open & box wrenches and a screwdriver.

1. Remove all heater tubes and metal spacers from engine compartment. Next, remove the flat metal shroud exposing the stock muffler.
2. Remove the lower clamps on the heater boxes and retain. Be sure not to damage the round gasket or retaining ring.
3. Remove heat riser bolts (4) head flange bolts (4) and the large heater clamps (2).
4. Remove old muffler and install the new header using the new gaskets supplied. Also, use the enclosed bolts & nuts for the heat riser. Note: on some models the heat risers are not drilled, thus eliminating the cross firing, but in cold areas it will be necessary to drill them.
5. All clamps must be installed around header tube, with bolt inserted through both ends of the clamp first, then through the muffler bracket. **Failure to attach all mufflers in the prescribed manner will void any warranty possibility.**



6. Replace shroud and heater tubes as shown. For better performance try a 130 or 135 main jet with the original air and idle jet for 1300-1500cc. Also, you may try one of our hi-performance manifolds if more performance is desired.



THE METAL SPACER FROM YOUR STOCK MUFFLER SHOULD BE REPLACED WITH THE LONG END DOWN. PLACE THE SPACER INSIDE THE NEW HOSE WITHOUT USE OF A CLAMP.

SLIDE HEATER HOSE OVER HEATER BOX OPENING. SECURE WITH THE WIDE CLAMP YOU PREVIOUSLY REMOVED FROM YOUR STOCK MUFFLER.

DO NOT SHORTEN HEATER HOSE. COMPRESS TO ALLOW HEATER HOSE TO GO AROUND HEADER PIPE