



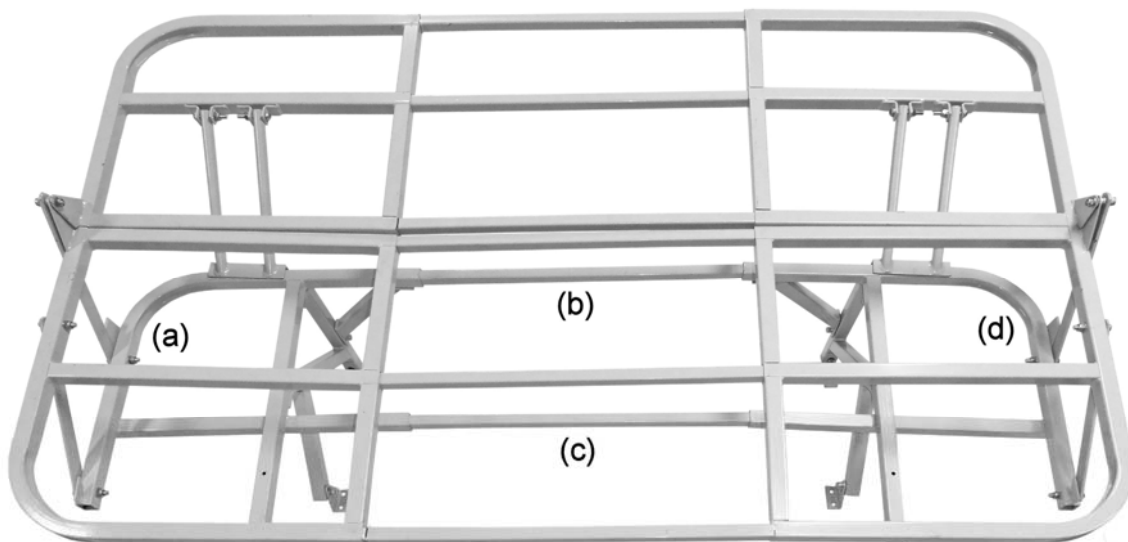
# rock and roll bed

Thank you for purchasing our steel rock and roll bed kit. This bed is designed to fit rear engined vans (VW type 2 splitscreen, bay window and Type 25) and allows you to construct a bed of any width to suit your particular interior. You can make it a full width, 3/4 width or anything in between. These instructions covers only kit # 23601.



## building the rock and roll bed frame # 23601

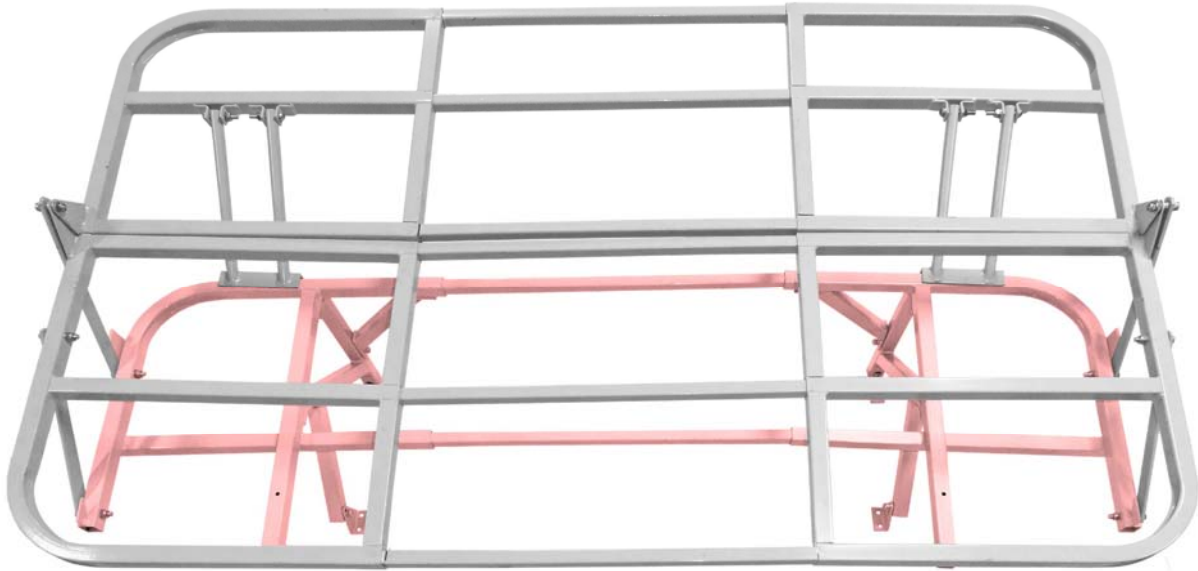
1. First job is to decide on the width of your bed. Piece together parts (a) (b) (c) and (d) below and offer them up to your van. Once you have decided on the bed width, mark the central bars (b) and (c) and cut them down to the required length. When this is complete you can then make up the seat base.



2. Using the bolts and washers supplied, bolt the above items together and then add the floor mounting brackets as shown.



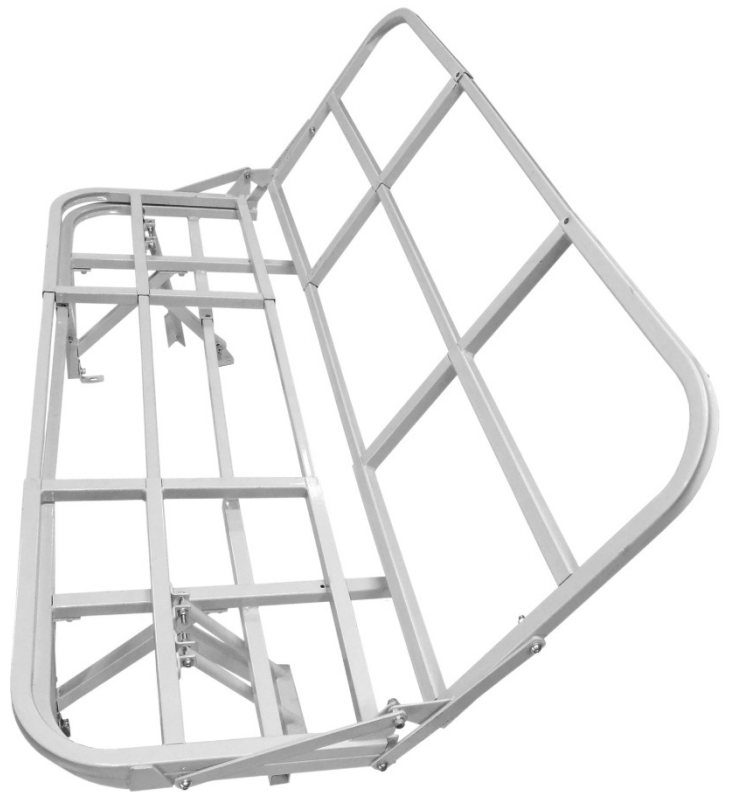
3. Below are the parts for the seat and back rest (red is your already fixed seat base).



4. When bolted together, you should have something resembling this.



Washers must be placed between all brackets to insure smooth operation.





Strengthening brackets must be fitted with welds on top

5. The top and base of the seat can now be joined together. This is done by sliding the seat frame over the triangular bracket on the seat base.



The seat simply slides over the triangular bracket on the seat base

### **fitting the bed into your van**

1. Place the frame in the van, making sure that it is level. Using the feet as guides, drill holes through the floor and rear bulkhead then bolt the whole unit down.

(Note: Floor mounting bolts not included)

**Caution:** Don't forget that there is a fuel tank behind this bulkhead, so take care when drilling to avoid damaging the tank, wiring or any other hidden items.

2. Pull the seat into the bed position to check that it operates smoothly. When in the bed position the movable brackets are used to strengthen the end of the bed.

3. Westfalia vans has already steel brackets to support the center of the bed. If your van doesn't have these, a wooden batten bolted to this bulkhead will be a worthwhile addition.

4. Cut a thin sheet of wood or MDF to the correct shape and screw it over the frame, followed by foam and your choice of seat material. The base of the seat could also be 'boxed in' with wood or MDF making a useful storage area under the seat.

**Caution:** If you are fitting rear seatbelts, make sure that both the seat foam and fabric are securely fitted to the frame, otherwise the occupants can slide under their seatbelts causing possible injury. (Poppers are ideal as they are strong and still allow the seat fabric to be removed for washing).

5. Type 25 vans will require a MDF rear platform to raise the rear parcel shelf to the same height as the bed. This also provides lots of useful extra storage.

**Note:** the two leg extensions are be used for front engines vans witch are not explained in this manual.