



VALVE ADJUSTING SCREW FOR EMPI PT# 21-2031

1. Remove rocker arm assemblies and install adjustment screw from the underside of the arms. Install lock nuts loosely on screws.
2. Re-install rocker arm assemblies using special spacers provided in kit and torque to proper specs. (Consult manual for proper torque specs.)
3. Leaving lock nuts loose, adjust to proper clearance, using a screwdriver. (Consult manual for proper torque specs.)
4. Holding the adjustment screw in place with the screwdriver, tighten lock nuts against rocker using an open-end wrench.
5. With screw now secured, torque the lock nuts to specs. (Consult manual for proper torque specs.)

IMPORTANT

- DO NOT OVER TORQUE LOCK NUTS AS THEY MAY CAUSE TOP PORTION OF ADJUSTING SCREWS TO BREAK OFF.
- ANY ATTEMPT TO ADJUST CLEARANCE AFTER LOCK NUTS ARE TIGHTENED MAY ALSO CAUSE BREAKAGE.